

## Dear Customer,

Congratulations for choosing the high-quality products made by Profin. To be able to enjoy the elegant appearance and the reliability of the Profin products, we ask You to note the following instructions for the use and maintenance of the products. **Please familiarize yourself also with the common instructions for receiving, construction-time storing and the usage of the products. Following the maintenance and installation instructions are also a prerequisite for the validity of the guarantee given for our doors.**

## Installation

**Please, notice that the products will not be installed until the conditions inside the building are correspondent to the final consumption conditions!**

It is particularly important for the products' functionality that installation is made carefully. For reaching the best possible final result, we recommend to use professionals for the product installations. The guarantee is not compensating injuries caused by the products' incorrect installation. Never use the products as a supporting structure. **In log houses enough space for sinking has to be reserved (ensure the issue from the log house supplier).**

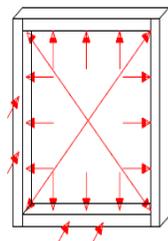
If You need to protect the products, please use only a tape which is suitable for painted surface. Protection time has to be minimized in order to avoid the decaling to cause any damages on the products. Decaling is done always on the client's own responsibility.

Before installing, ensure that the water dripping from the wall will not penetrate behind the architraves or widening boards to the door's installation gaps or to the frame structures. This has to be ensured by using tall enough waterboards above and by sealing the gaps between the architraves and widening boards by using the sealing mass.

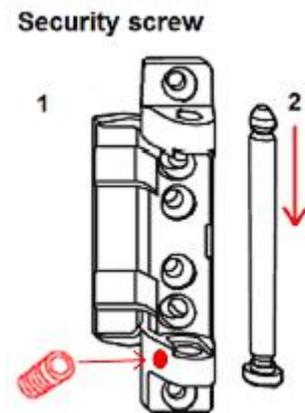
Fittings and accessories are packed on the cardboard box, which can be found together with the main products. Keys are fastened on to the door's lock body.

## Stages of installation

1. Check installation opening and fastening points of the frames. Make sure that threshold's base is horizontal and stable. Isolation margin of the frame and installation opening has to be all around at least 10 mm.
2. Install insulator underside the threshold. Place the humidity lock on the surface of the concrete.
3. Put the required amount of assembly wedges underside the installation opening.
4. To make installation easier, loose the door leaf from the frame (**pictures 2+3+4**).
5. Lift the frame to the installation opening. Install threshold on the horizontal plane with the assistance of the assembly wedges. Check the threshold's horizontal plane by using the spirit level or the laser indicator.
6. Fasten tentatively frame's hinging side to the building's frame by using four (4) installation screws or in log houses fasten to the well supported T-board. Shore up the fastening points with the assembly wedges. Check the frame's vertical position on both sides and the depth direction by using the spirit level or the laser indicator (**picture 1**), regulate if necessary.
7. Fasten the frame's lock side on the same way as the hinge side. Check the measurements from the **picture 1**. **Fastening has to be done always without bending any frames and making sure that the frame corner joints do not open. Additionally, ensure that the lower and side frames are installed precisely straight.**
8. Lift the door leaf on its place and test the door's functionality. Regulate if necessary and fasten the installation screws conclusively.
9. Adjust the door's gap in order the door operate faultlessly, sealings meet smoothly and the gap is equal all around.
10. Seal the installation gap between the frame and the wall trunk e.g. by using the mineral glass or fibre wool. We do not recommend using any urethane foam especially not in the log houses where sinking of the wall may cause air leaks and frame warping.
11. Finally, install the handle according to the instruction that can be found from the package.



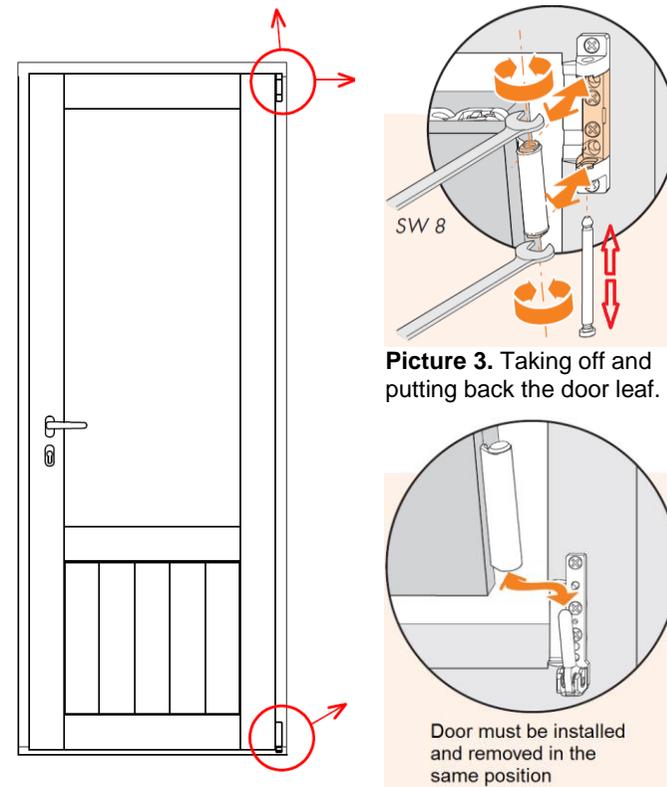
**Picture 1.** Door's perpendicular, cross measurement checking points, during and before the installation.



**Picture 2.** Releasing the door's security screw and the locking pin (outward opening doors). Take the plastic cover off by pulling.

1. Release the security screw (key 2mm).
2. Take off the security pin.

Remember to put the security screw back after installation.



**Picture 3.** Taking off and putting back the door leaf.

Door must be installed and removed in the same position

**Picture 4.**

## Usage of the door

Multiple point locking has two properties; daytime use and locking.

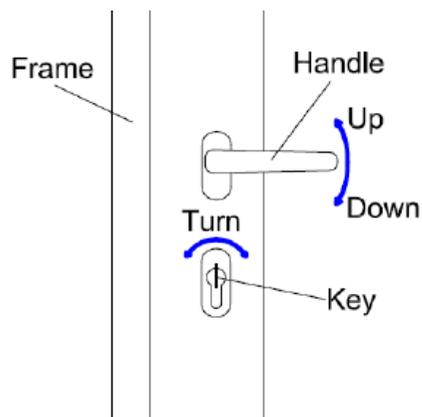
Daytime use means that there is a free passage in and out through the door by pushing the handle downwards. Multiple point locking pins will lock the door in several points when turning the handle upwards.

### Locking:

1. When the door is closed, turn the handle upwards so that the locking points close. Lifting up the handle can be hard, depending on the adjustment of the door. Look at "Stay" at the "DK-window's and D-door's use and maintenance"-instructions.
2. Lock the door by turning the key (or knob) towards the frame direction. You may remove the key when the key is in vertical position. Ensure locking by turning the handle downwards.

### Opening:

3. Insert the key in the key hole and rotate it towards the center of the door. The lock will release.
4. Open the door by turning the door handle downwards.



Picture 1. How to use the door handle.

## Maintenance of the door

It is advisable to check and clean the door regularly. This should be done at least twice a year depending on the usage conditions.

### Glass surfaces

Clean the glass surfaces when needed. The glass surfaces do not endure strongly alkaline materials, e.g. cement, chalk and alkaline detergents.

For cleaning the glass surfaces diluted common detergents or special made products for glass surfaces can be used. **Always look after that the washing water so that it will not reach between the glass and wood. This way any damages in the product's structure can be avoided.**

**When cleaning coated glass, the cleaning methods have to be verified from the glass manufacturer.**

### Door and frames

It is advisable to check and clean the door and the visible frames approximately every half a year depending on the local conditions. Cleaning can be done with common detergents.

**If any damages on the wooden parts' surface treatment are noted, the repair painting operation has to be done immediately.** When making the repair painting, wooded parts' humidity percent has to be under 15 %, which can be reached in the summertime.

## Instructions for the repair painting:

1. Remove loosen paint, lacquer and wood e.g. with brush.
2. Polish the surfaces which will be painted and remove the grindings carefully.
3. Wash the surfaces which will be painted with the cleansing solution and let it dry (follow the manufacturer's instructions).
4. Treat the visible surfaces with the paint and let it dry.
5. Paint the surfaces for three times with paint suitable for the purpose (outside use only the paints meant for the outside use). Notice, do not paint sealing parts, because they may damage when reacting with the paint.

## Sealings and silicone stitchings

Product's sealings and silicone stitchings need to be checked also during the maintenance. Damaged sealings have to be changed for new intact ones to retain the energy efficiency. When necessary, resit the silicone stitchings to retain the water resistance.

## Fittings

Fittings have to be remained clean. Cleaning the fittings can be done with common detergents. Mechanical parts have to be oiled e.g. with a lock oil when necessary. Especially handles' mechanical parts need to be oiled regularly.

## Notice

The surface treatment will hold its properties approximately for 5 – 15 years depending on the usage conditions. In order to extend the life cycle of the product to its maximum, please repaint when necessary. Note also the environmental effects of dirt, humidity and light conditions.

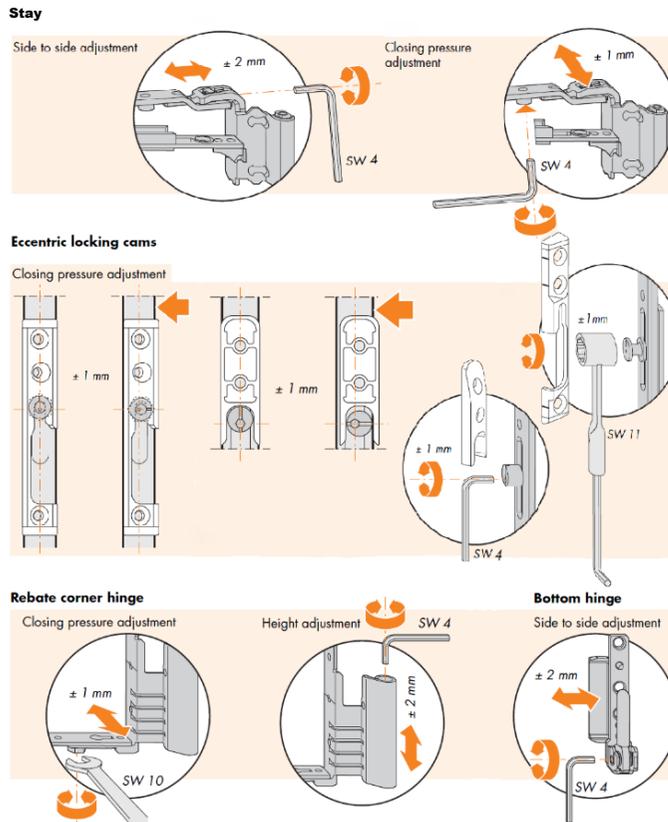
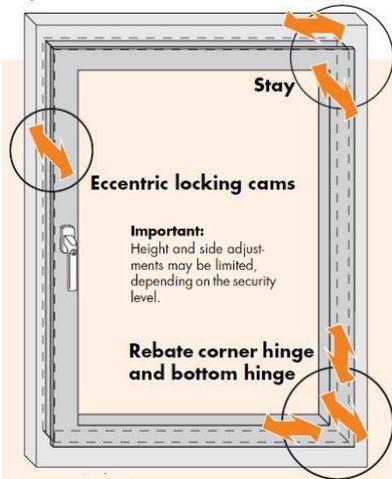


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# D-window's and D-door's use and maintenance

## -window's and door's adjustment

The following adjustments should only be performed by an experienced window technician. The manufacturer's instructions below.



## DK-window's and D-door's maintenance

Fittings recommend to clean with common detergents and also check regularly. The manufacturer's instructions and recommendations below.

### Special Notes:

Your windows are fitted with high quality components from SIEGENIA-AUBI. To ensure their smooth and trouble free operation you must carry out the following maintenance on them at least **once a year**:

1. Lubricate or oil all moving parts and locking points (▲).
2. Use **only** clean and non-resinous grease or oil.
3. Check all important security components (⊕) for looseness and wear. If necessary tighten fixing screws and replace defective parts.
4. If these parts are not fitted with cover caps on your window, please check whether the top hinge pin is pushed **up** fully in the hinge.
5. **Only** clean your windows with a mild, neutral pH, diluted detergent. Never use aggressive, acid based detergents or scouring powder because they can damage the protective surface of your hardware.

To maintain the surface quality we recommend the following preventative measures:

6. After cleaning the hardware surface treat with a silicon and corrosion free (ie non-acidic) oil, eg: sewing machine oil.

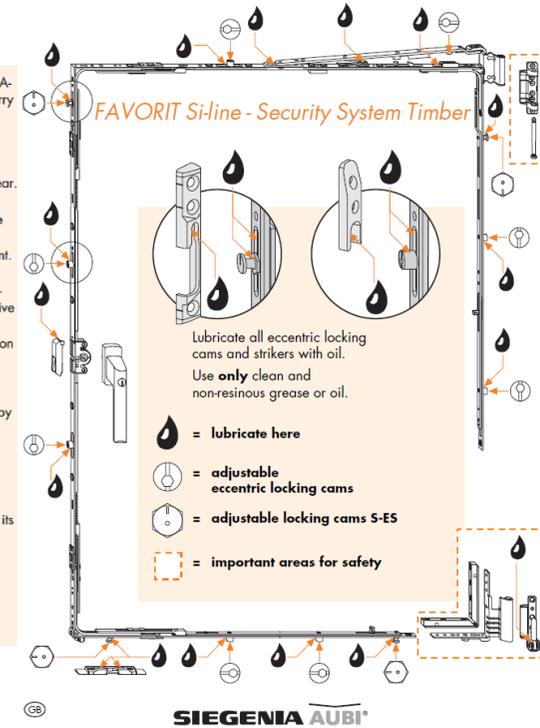
#### \*Warning, N.B. Malfunctions carry a risk of injury!

Do not continue to operate the window, but make it safe and have it repaired immediately, the following jobs should only be carried out by a specialist window company:

- the replacement of fittings
- the removal and replacement of sashes
- all adjustments of fittings - especially of hinges and stays

No sealants which are hardened by the effect of vinegar or acid, or those containing these substances, must be used on the window or in its immediate vicinity. Direct contact with the sealant or with its vapours could attack the surface of the hardware fittings.

If treating the surface of windows or doors - e.g. by painting or varnishing - all hardware components are to be excluded from this treatment and should also be protected against contamination. These maintenance instructions are also valid for other fittings and window types that are not mentioned here.



Additional info: [www.profin.fi](http://www.profin.fi)

SIEGENIA AUBI